



**competence at a glance**





# more than protection

peace of mind

2



## Applications

- > petroleum and natural gas deliveries
- > petroleum and natural gas storage and transporters
- > petrochemical industry
- > chemical industry
- > pharmaceutical industry
- > food product, beverage and tobacco industries
- > shipbuilding and offshore industries
- > wood processing industry
- > water purification
- > automotive
- > original equipment manufacture

In many industries there are combustible substances such as gases and vapors that are produced during production. Sometimes these gases and vapors combine with oxygen in the atmosphere to form what is known as »explosive environment«. If this atmosphere is somehow ignited, the end result will be an explosion. When safety is of the utmost importance, there is no compromise – Your safety is our business. R. STAHL's decades of experience guarantees that your scope of work will be carried out safely in hazardous and harsh locations. We offer customized, technically advanced and comprehensive solutions for hazardous locations. If you are looking to protect the people and property in your organization and you are looking for more than protection but also peace of mind, R. STAHL is your partner.



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CE



UL



DMT



PTB



Safety Integrity Level

IEC 61508 IEC 61511



Dust-Ex





# expertise

where safety knows no compromise

- > all protection methods available
- > over 3000 certificates for explosion protection issued
- > more than 70 active patents
- > technical training
- > member of many international committees, technical commissions and research groups (Profibus, Fieldbus Foundation, HART etc.)
- > basics literature (explosion protection, dust explosions, duties and responsibilities)
- > in-house testing laboratory

For over 80 years R. STAHL has been protecting lives, people, and equipment with their products. Pioneering new developments in electrical control devices, instrumentation, and lighting has propelled R. STAHL to the top of the explosion protection and hazardous location industry. The experts at R. STAHL actively work with numerous international certification agencies to ensure that the most technologically advanced safety techniques are used in the manufacturing of our products. R. STAHL has become an international leader among explosion protected components and a logical choice for automation systems, control and distribution products, lighting, signals, and alarm systems around the world. We are the only company in the world that has mastered all types of ignition protection for electrical explosion safety, and thus are able to design and implement the optimal form of explosion protection for any possible application. Our expertise also covers related areas of safety engineering such as functional safety, SIL and FDA. International certifications, approvals, and patents underline our expertise and make it possible for R. STAHL products to be used anywhere in the world. One thing is certain: on the basis of experience and international synergies, we continue to deliver technological innovations tailored to your individual needs.

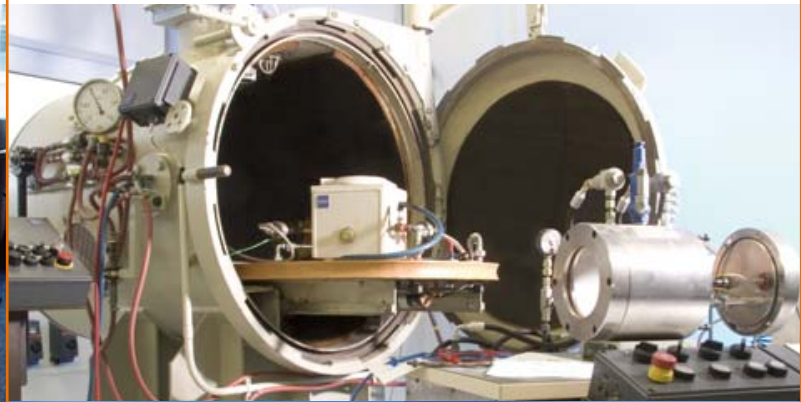


## development



- > 6 % of our annual revenue is reinvested in the innovation process
- > 40 % of our revenue has been generated with products launched into the market in the past 5 years
- > We actively participate in international committees
- > We hold over 70 active patents
- > We use state of the art CAD systems and provide rapid prototyping

## laboratory/certification



- > all key tests are performed on site in our own state of the art testing facilities
- > We are recognized by leading international testing agencies
- > We hold over 3,000 international certificates for explosion protection, shipping vessel approvals and functional safety
- > We offer factory accepted testing for domestic and international projects

## project planning



- > extensive cooperation with customers to develop the optimal solution
- > educated engineers with international experience design solutions based on your individual needs

## production



- > Manufacturing plants located in: Waldenburg and Weimar (Germany), Cologne (Germany), Hengelo (Netherlands) Stavanger (Norway), Shanghai (China), Chennai (India) and Houston (USA)
- > flexible production and organized manufacturing provides effective communication between all departments
- > in-house occupational training center with educated trainers
- > in-house tool-and-die manufacturing facilities



## quality management



- > ISO 9000 certified in 1993 and ISO 9001 in 2004
- > quality management process covers the whole supply chain
- > quality management system is approved by PTB
- > calibration laboratory monitors over 2,000 items of electrical and mechanical test equipment
- > production process is covered by quality assurance

## on-site acceptance testing



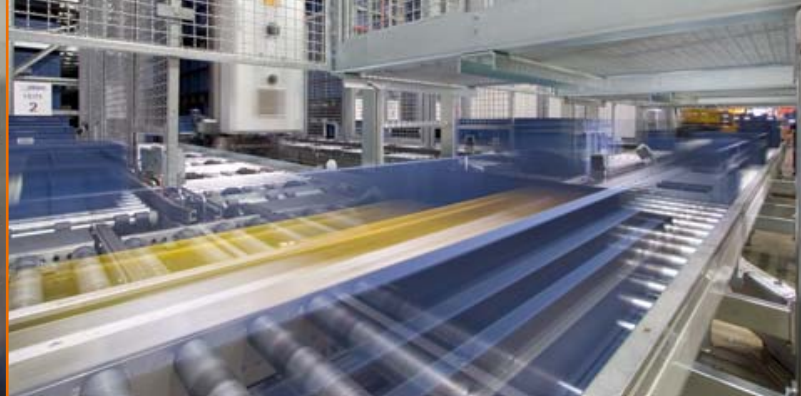
- > state of the art testing and inspection equipment
- > intensive technical support
- > personnel are continuously trained on the latest technology
- > on-site consultants are in direct contact with development product managers

## after-sales service



- > extended warranty on products and services
- > field service engineers available
- > competent information given by telephone and email

## logistics



- > efficient and economical workflow
- > modern, fully automatic high-bay warehouse
- > production organized on the kanban principle
- > 24-hour delivery service for pick-and-pull items



# manufacturing

## committed to teamwork

- Production plants
- > Waldenburg
  - > Weimar
  - > Cologne
  - > Hengelo
  - > Stavanger
  - > Houston
  - > Chennai
  - > Shanghai

**ATEX**

**ISO  
9001:2000**

R. STAHL's corporate headquarters is located in Waldenburg Germany, between Stuttgart and Nuremberg. Here our engineers work together in teams to develop tailor-made, reliable, smart and cost-effective solutions for complex systems worldwide. Project management and production departments work side by side in state of the art facilities to foster communication and cooperation between all departments throughout the entire production process. Flat hierarchies, flexibility, and open dialog describe our culture. Our large portfolio of components and systems, one of the most comprehensive in the world, is the basis for our explosion protection system solutions, all of which are carefully designed to work seamlessly with each other. This guarantees our customers the reliability they require and the assurance that a project will be successful. Our expert representatives will update you on your project status at any time. Our other manufacturing facilities located in Weimar and Cologne (Germany), Stavanger (Norway), Hengelo (Netherlands), Houston (USA), Chennai (India) and Shanghai (China) adhere to the same high standards.





# automation

## Services

- > consulting and planning in the field of safety engineering
- > systems planning and engineering
- > factory and on-site acceptance
- > training programs
- > after-sales support
- > project planning, testing and startup, troubleshooting and error-correction for field bus applications
- > OEM products and OEM systems

R. STAHL offers comprehensive solutions for interfacing with both automation and field devices.

Our explosion protected product lines include the INTRINSPAK safety barriers, the ISpac galvanic isolators, the remote I/O system, IS1, and the IS field couplers for FF H1 and Profibus PA.

With over 80 years of experience, R. STAHL is uniquely qualified to offer expert consulting services.

Complementing these products and services is a comprehensive lineup of additional offerings such as training programs, on-site startup, and after-sales service. When you automate with R. STAHL, you get much more than just components.

- > INTRINSPAK safety barriers 5
- > galvanic isolators – ISpac 6
- > remote I/O system IS1 3 4 7
- > Foundation Fieldbus technology 1 2
- > complete solutions 2
- > system solutions for HART, Profibus DP, Profibus PA, Fieldbus Foundation H1, FDT/DTM & EDD



# switching/distribution

## Services

- > startup
- > site service
- > electrical system planning
- > OEM service
- > approval of customer specific solutions
- > application development in collaboration with the customer

R. STAHL customizes and designs controls and distribution systems. Our wide variety of modular enclosures can be manufactured in a variety of materials. If you are looking for safe solutions that can be used in harsh and hazardous locations R. STAHL is your logical solution. All modular systems have the specific international approvals required making them suitable for use anywhere in the world, including offshore applications. All controls and distribution systems designed and produced by R. STAHL are delivered with their certificates.

- > increased safety enclosures 3 6
- > lighting/heating circuit distribution
- > standard motor controls
- > safety switches
- > load and motor switches
- > power switches for motor protection 6
- > control panels 1 4
- > excess pressure encapsulation 5
- > components for control and distribution systems 2



# installation

## Services

- > short delivery times for standard components
- > customer-oriented, manufacturing
- > customer-specific labeling
- > applications for all installation technologies recognized throughout the world

R. STAHL offers one of the largest explosion protected and hazardous location product lines around the world. This product line can be used for the conduction, connection and distribution of electricity. We install certified installation materials throughout the world. We plan and produce terminal boxes and terminal box combinations under IEC/NEC and CEC codes and standards according to our customer's specifications and requirements .

- > installation switches **5**
- > junction boxes **4**
- > terminal boxes **2**
- > plug devices **3**
- > plug connectors **1**
- > couplers, coupler sockets
- > socket distributors
- > maintenance socket isolators
- > cable glands **6**
- > cable guide bushes
- > stud and single-conductor glands
- > stopper plugs
- > adapters, reducers, expanders
- > materials for conduit installations



# operating/monitoring

- Services**
- > engineering and startup of visualization solutions
  - > training programs
  - > after-sales support
  - > OEM products and OEM systems

R. STAHL supplies completely integrated operating and monitoring systems for harsh and hazardous locations. Our industry leading HMI technology is easy to use and can be placed in numerous industry applications. All operation and visualization equipment can be connected to any standard automation office or ERP system.

- > Open HMI: panel PC systems with standard hardware interfaces 3 4 5
- > Operator Interfaces: easy to plan terminal applications can be implemented with a simple Windows based programming software SPS Plus WIN 5
- > SMART camera system: closed system consisting of cameras, video server and display with real-time visualization
- > WLAN solutions for potentially explosive areas: access points and clients for wireless networks 6



# lighting

Services

- > lighting system planning
- > planning of emergency lighting projects

Need light? R. STAHL illuminates. In our extensive lighting product lineup, you will find explosion protected lamps for nearly any application, including floodlights, tank inspection lights, and lighting for emergency escape routes. In addition to these standard solutions, R. STAHL can also provide complete individualized lighting solutions for potentially explosive, harsh and hazardous locations.

- > light fixtures for fluorescent tubes **1**
- > pendant lamps **2**
- > floodlights **6**
- > portable lamps **4 5**
- > compact and signal lamps
- > emergency lighting system **3**
- > illumination planning software (free download)





# alarm/signalling

Services

- > project planning

Employees are a company's greatest asset. When it comes to protecting them, as well as other valuable assets, R. STAHL will not compromise. Our lineup of explosion protected and hazardous location signal and alarm equipment includes robust, reliable standard devices as well as individually designed equipment combinations. Each one designed to provide your employee protection and a peace of mind.

- > signalling and alarm equipment **1**
- > signalling equipment systems
- > positioning switches
- > alarms and fire alarms
- > rack-mount modules for control panels **4 8**
- > signalling and monitoring equipment **6**
- > television cameras
- > traffic control signals **2**
- > flash lamps **5**
- > horns **3**
- > measuring and monitoring equipment
- > rotating mirror lamps **6**
- > 360° marker lamps
- > LED signal lamps
- > signal beacons
- > ground-fault monitoring devices **7**
- > temperature controllers and limiters



Know-how  
Know-how  
Know-how  
Know-how  
Consulting  
Consulting  
Consulting  
Consulting  
Engineering  
Engineering  
Engineering  
Engineering  
Project planning  
Project planning  
Project planning  
Project planning  
Production  
Production  
Production  
Production  
Installation  
Installation  
Installation  
Installation  
Training  
Training  
Training  
Training

client-specific



# system solutions

- > consulting
- > planning
- > project management
- > engineering
- > preparation of software applications
- > manufacturing, installation and startup
- > explosion protection acceptance test
- > certifications
- > documentation
- > support

R. STAHL understands that each individual customer has different needs. To that end, R. STAHL works to ensure that we create the optimal customized system solutions that will ensure operations in your company proceed smoothly. Our committed employees will dialog with you to understand your specific needs. System solutions from R. STAHL always consist of customer specific products and services.

These services consist of, but are not limited to: consulting, project design, engineering and customer training. The portfolio of our own systems solutions extends from complex machine controls, to control panels from process automation, to customized product installations.

- > access control systems for tank farm automation with operator terminals, camera systems and card readers
- > HART management systems with remote I/O equipment for Div 1 and FDT/DTM technology via Profibus DP
- > clean-room applications with specialized enclosures
- > loading arm control system
- > Integrated Fieldbus (FF-H1) and remote I/O (Profibus DP) stations in hybrid installations
- > sub-sea containers from STAHL-SYBERG



# service

we have you covered

Protecting lives and equipment is R. STAHL's highest priority. When you partner with R. STAHL in this endeavor you can be assured that our customized, technically advanced, comprehensive products and services receive the highest quality of service.

- > development of individual solutions
- > OEM service
- > technical service
- > after-sales service
- > expert information available via hotlines
- > global distribution network
- > relevant information via [www.rstahl.org](http://www.rstahl.org)
- > OEM solutions
- > permanent order status updates
- > flexibility
- > quality management
- > fast, reliable shipping
- > 24-hour turnaround on pick-and-pull items
- > international customer support
- > international shipping
- > training



# training

good to know

- > training programs
- > in-house training center
- > training classes conducted at the customer's facility

Competent and trained employees are the most important link in a safe production chain. Remaining at the top of an industry requires committed employees who work diligently with new technologies and implement new safety regulations. At R. STAHL, we are aware of this and make our expert knowledge available to you by conducting training classes. Individuals may choose to take advantage of a basic or advanced training class. Theory and practice are conveyed in equal measure by our specialists. Individuals may choose to have training classes at their own location or at our facility. R. STAHL training classes provide participants with valuable knowledge pertaining to engineering, scientific principals and implementation of the ATEX, NEC and CEC guidelines.

Europe / Middle East / Africa

**Germany**

R. STAHL Schaltgeräte GmbH  
Verkaufsbüro Nord  
Heidenkampsweg 100  
20097 HAMBURG  
T +49 40 736 054-0  
F +49 40 736 054-54  
info.nord@stahl.de  
www.stahl.de

R. STAHL Schaltgeräte GmbH  
Verkaufsbüro Süd  
Am Bahnhof 30  
74638 WALDENBURG  
T +49 7942 943-0  
F +49 7942 943-1777  
info.sued@stahl.de  
www.stahl.de

R. STAHL Schaltgeräte GmbH  
Verkaufsbüro West  
Brügelmannstr. 5  
50679 KÖLN  
T +49 221 962 569-0  
F +49 221 962 569-25  
info.west@stahl.de  
www.stahl.de

**Bosnia and Herzegovina**

KOLEKTOR SYNATEC d.o.o.  
Dzemala Bijedica 2  
71000 SARAJEVO  
T +387 33 658-405  
F +387 33 658-149  
sinabo@kolektor.ba  
www.kolektorsinabo.ba

**Bulgaria**

Bright Engineering Ltd.  
37, Yan Huniyadi blvd.  
9027, VARNA  
T +359 52 511 213  
F +359 52 591 696  
office@bright-eng.com  
www.bright-eng.com

**Denmark**

MAX FODGAARD A/S  
Sydholmen 10  
2650 HVIDOVRE  
T +45 70 261 700  
F +45 70 263 110  
max@fodgaard.dk  
www.fodgaard.dk

**Estonia**

ASE-Automatic  
Systems Engineering  
ul. Narwicka 6  
80557 GDANSK  
T +48 58 5207 720  
F +48 58 3464 344  
stahl@ase.com.pl  
www.ase.com.pl

**Great Britain**

R. STAHL LTD.  
Unit 11 Maybrook Business Park  
Maybrook Road  
MINWORTH  
BIRMINGHAM B76 1AL  
T +44 121 76764-00  
F +44 121 76764-90  
info@rstahl.co.uk  
www.rstahl.co.uk

**Italy**

R. STAHL s.r.l. socio unico  
Via Grandi 27  
20068 PESCHIERA  
BORROMEO (MI)  
T +39 02 5530 8024  
F +39 02 5165 0680  
info@stahl.it  
www.stahl.it

**Kazakhstan**

TOO Universal  
19, Al-Faraby ave.,  
Building 2B, 6th floor  
Business Center "Nurly-Tau"  
ALMATY 050059  
T +7 727 311 05-41  
F +7 727 311 05-43  
info\_universal@eit.kz  
www.eit.kz

**Namibia**

Seahorse Technology  
Ferdinand van Dijk  
41 Hebenstreit Street  
PO Box 11800  
WINDHOEK  
T +26 4 61 261 460  
F +26 4 61 264 704  
rooibok@kpnmail.nl

**Netherlands**

ELECTROMACH B.V.  
Jan Tinbergenstraat 193  
7559 SP HENGELO  
T +31 74 2472 472  
F +31 74 2435 925  
info@electromach.nl  
www.electromach.com

**Nigeria**

ESACO PTY. LTD.  
P. O. Box 3095  
1610 EDENVALE  
T +27 87 940 1677  
F +27 87 940 1678  
rpanis@esaco.co.za



# worldwide

on the spot everywhere

R. STAHL HMI Systems GmbH  
Im Gewerbegebiet Pesch 14  
50767 KÖLN  
T +49 221 59808 200  
F +49 221 59808 260  
office@stahl-hmi.de  
www.stahl-hmi.de

R. STAHL Camera Systems GmbH  
Im Gewerbegebiet Pesch 14  
50767 KÖLN  
T +49 221 59808 300  
F +49 221 59808 360  
info@stahl-camera.de  
www.stahl-camera.de

**Egypt**

EAGLE CO. (S.A.E.)  
23, Fawzy Moaz Str.  
ALEXANDRIA 432  
T +20 3 42570-11  
F +20 3 42570-61  
eagle.co@teddata.net.eg

**Azerbaijan**

ATENAU LTD.  
27, Heydar Aliyev avenue,  
KHIRDALAN AZ0100  
T +994 12 3424 468  
F +994 12 4470 889  
office@atenau-ltd.com  
www.atenau-ltd.com

**Belgium**

STAHL N.V.  
Sint Gillislaan 6, Bus 3  
9200 SINT GILLISDENDERMONDE  
T +32 52 2113-51  
F +32 52 2113-47  
info@stahl.be  
www.stahl.be

**Finland**

EX-TEKNIikka OY  
Vellamonkatu 30 B  
00550 HELSINKI  
T +358 207 92079-0  
F +358 207 92079-1  
iikka.kilpelainen@extekniikka.fi  
www.extekniikka.fi

**France**

ST Solutions ATEX  
Immeuble NAXOS  
56, Rue des Hautes Pâtures  
92737 NANTERRE CEDEX  
T +33 1 4119 485-8  
F +33 1 4119 485-9  
info@stahl.fr  
www.stahl.fr

**Georgia**

Insta LLC  
8 Zakariadze Str.  
0177 TBILISI  
T +995 32 220 2020/123  
F +995 32 220 2022  
sales@insta.ge  
www.insta.ge

**Greece**

ADICON  
6 Selefkou  
13676 THRAKOMAKEDONES/  
ATHENS  
T +30 210 243-3383  
F +30 210 243-5073  
tsakarelos@tee.gr  
www.adicon.gr

**Croatia**

Ex-OPREMA j.d.o.o.  
Rapska 26/1  
10000 ZAGREB  
F +385 1 5616 110  
F +385 1 5606 185  
info@ex-oprema.hr

**Latvia**

ASE-Automatic  
Systems Engineering  
ul. Narwicka 6  
80557 GDANSK  
T +48 58 5207 720  
F +48 58 3464 344  
stahl@ase.com.pl  
www.ase.com.pl

**Lithuania**

ASE-Automatic  
Systems Engineering  
ul. Narwicka 6  
80557 GDANSK  
T +48 58 5207 720  
F +48 58 3464 344  
stahl@ase.com.pl  
www.ase.com.pl

**Macedonia**

KEYING d.o.o.  
Vuka Karadžica 79  
23300 KIKINDA  
SERBIEN / MONTENEGRO  
T +381 230 439 519  
F +381 230 401 790  
keying@keying.co.rs

**Norway**

STAHL-Syberg AS  
Luhrtoppen 2  
1470 LØRENSKOG  
T +47 24 08441-0  
F +47 24 08441-1  
mail@stahl-syberg.no  
www.stahl-syberg.no  
Tranberg A.S.  
Strandsvingen 6,  
P. O. Box 8033  
4068 STAVANGER  
T +47 51 5789-00  
F +47 51 5789-50  
info@tranberg.com  
www.tranberg.com

**Austria**

R. STAHL Nissl GmbH  
Jochen-Rindt-Str. 41  
1230 WIEN  
T +43 1 6163 929-0  
F +43 1 6163 929-22  
office@rstahl-nissl.at  
www.rstahl-nissl.at

**Poland**

ASE-Automatic  
Systems Engineering  
ul. Narwicka 6  
80557 GDANSK  
T +48 58 5207 720  
F +48 58 3464 344  
stahl@ase.com.pl  
www.ase.com.pl

**Portugal**

Indústrias STAHL,  
S.A. sucursal em Portugal  
Largo Piramide no. 3 M Sala E  
Gab. 7  
2795-156 LINDA-A-VELHA  
(CONCEIÇÃO OEIRAS) LISBOA  
T +351 21 414531-5  
F +351 21 414531-7  
stahl@stahl.pt  
www.stahl.es

**Romania**

LAPP KABEL ROMANIA  
Autostrada Bucuresti-Pitesti,  
Km 13.5  
Parc Industrial A1  
"POLO OCCIDENTALE"- Hala M,  
Comuna Dragomiresti Vale  
Sat Dragomiresti Deal  
JUDETUL ILFOV  
T +40 21 31009-61  
F +40 21 31009-59  
office@lappkabel.ro  
www.lappkabel.ro

**Russia**

000 R. STAHL  
Zvyozdnyi boulevard 21  
Building 1  
129085 MOSKAU  
T +7 495 61 50 473  
F +7 495 6163 252  
info@stahl.ru.com  
www.stahl.ru.com

**Sweden**

R. STAHL SVENSKA AB  
Bagspännarvägen 14  
17568 JÄRFALLA  
T +46 8 3891-00  
F +46 8 3891-98  
info@rstahl.se  
Switzerland  
R. STAHL Schweiz AG  
Brüelstraße 26  
4312 MAGDEN  
T +41 618 5540-60  
F +41 618 5540-80  
info@stahl-schweiz.ch  
www.stahl-schweiz.ch

**Serbia and Montenegro**

KEYING d.o.o  
Vuka Karadžića 79  
23300 KIKINDA  
T +381 230 439 519  
F +381 230 401 790  
keying@keying.co.rs

**Slovakia**

EX-TECHNIK spol. s.r.o.  
Na Peconce 1903/21  
710 00 OSTRAVA/  
CZECH REPUBLIC  
T +420 596 2425-48  
F +420 596 2425-51  
technik@ex-technik.cz  
www.ex-technik.cz

**Slovenia**

KOLEKTOR SYNATEC d.o.o.  
Vojkova Ulica 8B  
5280 IDRİJA  
T +386 5 37206-50  
F +386 5 37206-60  
bbolko@synatec.si

**Spain**

INDUSTRIAS STAHL S.A.  
Poligono Industrial  
Aragoneses, 2 Acceso 10  
28108 ALCOBENDAS (MADRID)  
T +34 916 615 500  
F +34 916 612 783  
stahl@stahl.es  
www.stahl.es

**South Africa**

ESACO PTY. LTD.  
P. O. Box 3095  
1610 EDENVALE  
T +27 87 940 1677  
F +27 87 940 1678  
rpanis@esaco.co.za

**Czech Republic**

EX-TECHNIK spol. s.r.o.  
Na Peconce 1903/21  
710 00 OSTRAVA  
T +420 596 2425-48  
F +420 596 2425-51  
technik@ex-technik.cz  
www.ex-technik.cz

**Turkey**

KAS PAZARLAMA A.S.  
Sedat Simavi Sk. No. 52/2  
06550 CANKAYA, ANKARA  
T +90 312 4414 335  
F +90 312 4414 336  
info@kaspazarlama.com.tr  
www.kaspazarlama.com.tr

**Turkmenistan**

Asia Caspian Engineering Co. LTD  
ACECO Group of Companies  
Bitaraplyk Avenue 231  
Oguzkent Sofitel Business Center  
Room No 201, 2nd floor  
ASHGABAT, 744000  
T +993 12 44 99 84  
M +993 65 09 55 65  
nkapoor@acecogrp.com  
www.acecogrp.com

**Ukraine**

Private Joint Stock Company  
„Donetsk Engineering Group“  
3, Cherkasova str.  
UKR 83023 DONETSK  
T +380 62 3828-977  
F +380 62 3828-412  
ded@deg.com.ua  
www.deg.com.ua

**Hungary**

STAHL Magyarországi Kft  
17, Maglódi Str., C/1/107  
1106 BUDAPEST  
T +36 1 433 336-0  
F +36 1 433 336-1  
rstahl@rstahl.hu  
www.rstahl.hu

**Uzbekistan**

000 "INKOMKONSALTING"  
Mavlyanova str., 48  
TASHKENT 100084  
T +998 71 235-18-91  
F +998 71 234-13-06  
emersonuz@inbox.uz  
Belarus  
ZAO EXIMELEKTRO  
Ribalko Str. 26-110  
220033 MINSK  
T +375 17 2105 390  
F +375 17 2984 411 (22)  
exstahl@mail.ru

**America****Argentina**

NAKASE S.R.L.  
Calle 49 N° 5764  
(B1653A0X) VILLA BALLESTER  
PROV. BUENOS AIRES  
T +54 11 4768 4242 ext. 122  
F +54 11 4768 4849 ext. 111  
ccasuscelli@nakase.com.ar

**Brazil**

R. STAHL do Brasil, Ltda.  
Rua Barbalha, 303 sala:12  
SAO PAULO / SP  
CEP: 05083-020  
T +55 11 3637-0567  
F +55 11 3375-8795  
vendas@rstahl.com.br  
www.rstahl.com.br

**Chile**

INGENIERIA DESIMAT LTDA.  
Av. Puerto Vespuccio 9670  
9061072 PUDAHUEL SANTIAGO  
T +56 2 747 015-2  
F +56 2 747 015-3  
gdesimat@entelchile.net  
www.desimat.com

**Canada**

R. STAHL LTD.  
7003-56th Avenue  
EDMONTON, ALBERTA T6B 3L2  
T +1 877 416 4302  
F +1 780 489 5525  
info-edmonton@rstahl.com  
www.rstahl.com

**Columbia**

AUTOMATIZACION  
AVANZADA S.A.  
Carrera 97 No 24C-23 Bodega 4  
BOGOTA D.C.  
T +57 1 5478 510  
F +57 1 4132 285  
productos@  
automatizacionavanzada.com  
www.automatizacionavanzada.com

**Mexico**

ISEL Implementos y  
Servicios Electrónicos S.A. de C.V.  
Via Lopez Mateos No. 128,  
Col. Jocarandas,  
TLALNEPANTLA 54050  
T +52 55 5398 8088  
F +52 55 5397 3985  
isel2@prodigy.net.mx  
www.isel.com.mx

**Peru**

DESIMAT Peru SAC  
Av. Velasco Astete 2371  
SURCO - LIMA  
T +51 1 27527-65  
F +51 1 27527-76  
ventasperu@desimat.com  
www.desimat.com

**USA**

R. STAHL Inc.  
13259 N. Promenade Blvd.  
STAFFORD, TX 77477  
T +1 800-782-4357  
F +1 281-313-9302  
sales@rstahl.com  
www.rstahl.com

**Venezuela**

TEX C. A.  
Edificio Lipesa, Piso 3, Oficina 32  
Avenida Orinoco, Bello Monte  
CARACAS 1070  
T +58 212 9532 769  
F +58 212 9521 504  
texca-ex@cantv.net  
www.texca.com

**Asia****Abu Dhabi**

SWITCHEGEAR  
Al Sahwa Trading Co. L.L.C.  
P.O. Box: 45491  
ABU DHABI  
T +971 2 6273 270  
F +971 2 6270 960  
rajantawade@alhassan.ae  
AUTOMATION  
Trizac Abu Dhabi  
P.O. Box 4434  
Abu Dhabi  
T +971 2 6330 552  
F +971 2 6330 557  
trizac@emirates.net.ae

**Australia**

R. STAHL Australia Pty. Ltd.  
72 Auburn Street  
WOLLONGONG, NSW 2500  
T +61 2 4254 4777  
F +61 3 9429 1075  
info@stahl.com.au  
www.stahl.com.au

**Bahrain**

Universal Electro Engineering Co.  
(UNEECO)  
PO Box 728  
MANAMA  
T +973 1782 6644  
F +973 1782 7090  
uneeco@uneeco.com  
www.uneeco.com

**China**

R. STAHL EX-PROOF CO. LTD.  
(Shanghai)  
Unit D, 9th Floor, Bldg. No. 4  
889 Yishan Road  
SHANGHAI 200233  
T +86 21 6485-0011  
F +86 21 6485-2954  
benjamin@rstahl.com.cn

**India**

R. STAHL (P) LTD.  
Plot No. 5 | Malrosapuram Road  
Sengundram Indl Area |  
Maraimalai Nagar  
KANCHEEPURAM DT603 209  
T +91 98 4097 3454  
sales@rstahl.net

**Japan**

R. STAHL K.K. Co. Ltd.  
Shinyurigaoka City Building 3F  
1-1-1 Manpukuiji, Asao-Ku  
KAWASAKI-SHI,  
KANAGAWA 215 0004  
T +81 44 9592 612  
F +81 44 9592 605  
sakae-nishimine@stahl.jp

**Kuwait**

Rezayat Trading Company  
P.O. Box 106  
SAFAT 13002  
T+965 4816 838  
kmoryani@rezayatkw.com  
www.rezayatkw.com

**Malaysia and South East Asia**

R. STAHL CO. LTD.  
No. 503 Keang Nam Bldg.  
#163-16 SUNG NAE-DONG  
KANG-DONG-KU, SEOUL  
T +82 2 4708 877  
F +82 2 4718 285  
korea@stahl.co.kr  
www.stahl.co.kr

**New Zealand**

ELECTROPAR Limited  
P. O. Box 58623  
GREENMOUNT, AUCKLAND 2141  
T +64 9 2742 000  
F +64 9 2742 001  
mikeb@electropar.co.nz  
www.electropar.co.nz

**Oman**

Al Hassan Group of Companies  
P.O. Box 1948, Postal Code 112  
RUWI  
T +968 248 1057 5209  
abbas.j@al-hassan.com  
www.al-hassan.com

**Pakistan**

MAPLE PAKISTAN (PVT.) LTD.  
FL-42, Block B  
Gulshan-e-Jamal  
Rashid Minhas Road  
KARACHI  
T +92 2 1460 2155  
F +92 2 1457 5460  
pervez@maple.com.pk  
www.maple.com.pk

**Qatar**

Petroleum Technology Co. W.L.L.  
P.O. Box 16069, 8th Floor,  
Toyota Tower  
Airport Road  
DOHA  
T +974 4419 603  
biswadeep@petrotec.com.qa

**South Korea**

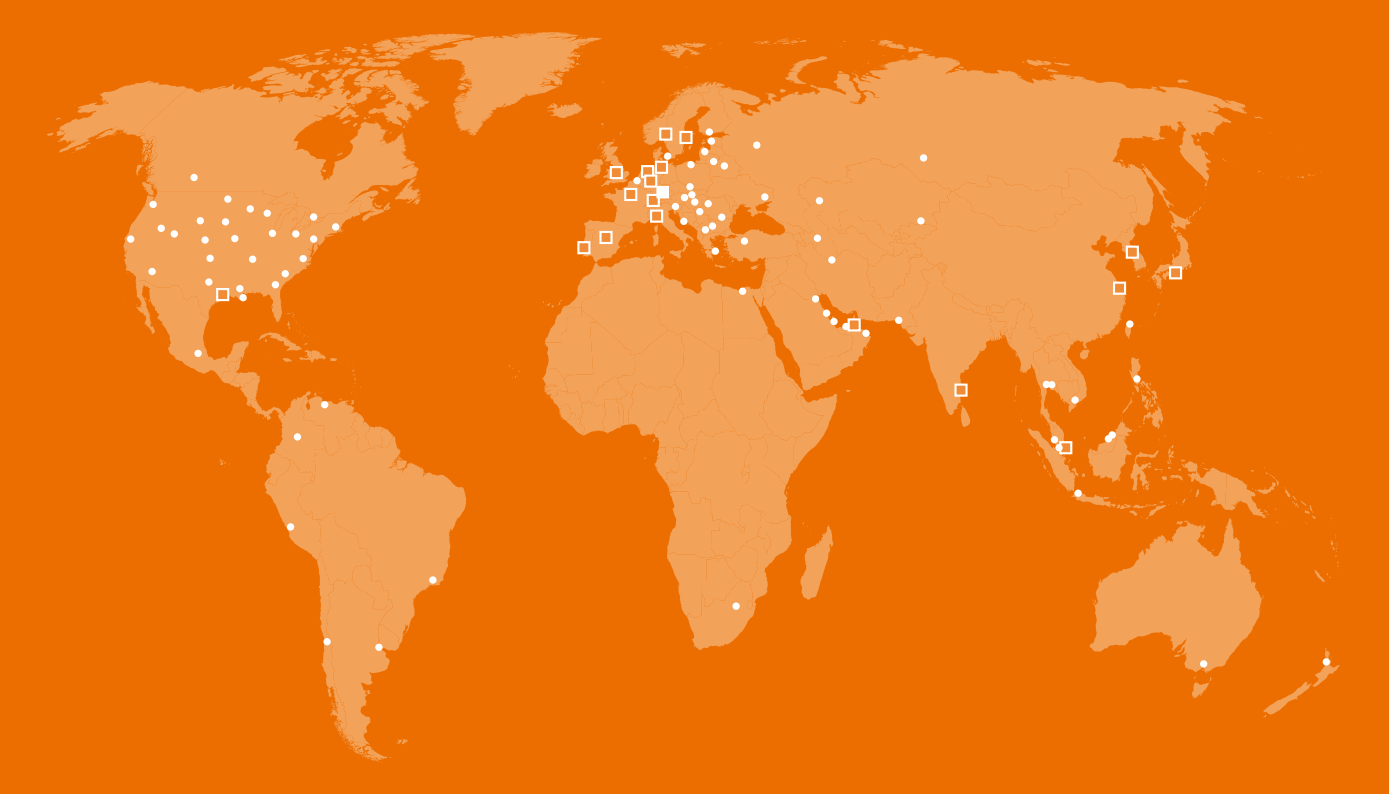
R. STAHL CO. LTD.  
No. 503 Keang Nam Bldg.  
#163-16 Sung Nae-Dong  
KANG-DONG-KU, SEOUL  
T +82 2 4708 877  
F +82 2 4718 285  
korea@stahl.co.kr  
www.stahl.co.kr

**Taiwan**

Wan Jiun Technology Co., Ltd.  
11 F-1, No. 178,  
Sec. 4 Cheng Te Road,  
Shilin District  
TAIPEI CITY 111  
T +886 2 2882 2211  
F +886 2 2881 7562  
ronda@ex.com.tw  
www.ex.com.tw

**UAE**

R. STAHL MIDDLE EAST FZE  
P. O. Box 17784  
Jebel Ali Free Zone  
DUBAI  
T +971 4 8835 855  
F +971 4 8834 685  
info@stahl.ae



R. STAHL  
Am Bahnhof 30, 74638 Waldenburg, Germany  
Telephone + 49 7942 943-0  
Fax + 49 7942 943-4333

 [www.stahl.de](http://www.stahl.de)

